

7

5/42

DART AEROSPACE LTD	Work Order:	<u>24585</u>
Description: Washer	Part Number:	D3457-1
Dwg: D3457 Rev. A	Qty:	<u>40</u>
		Page 1 of 1


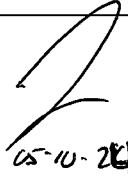

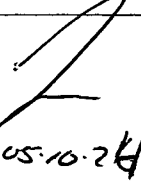
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.10.18	40
2	MC	Turn as per Folio FA589 Rev: <u>A</u> & Dwg D3457 Rev: <u>A</u> Material: Delrin Round Bar Ø1.000 (M-DELRIN-R1.000) Batch: <u>M16128</u> Identify for D3457-1	J.G	05/10/22	42
3	QC2	Inspect parts as they come off the machine Identify as D3457-1	J.G	05/10/22	42
4	MV	Machine as per Folio FA589 Rev: <u>AA</u> & Dwg D3457 Rev: <u>A</u>	BL	05.10.23	40 39
5	QC2	Inspect parts as they come off the machine	BL	05.10.23	40 39
6	QC8	Second check	<i>[Signature]</i>	05.10.23	48 39
7	MV	Deburr	BL	05.10.23	40
8	ST	Identify and Stock	<i>[Signature]</i>	05/10/25	40
9	AC	Cost / part: <u>3.74</u>	545	05.10.26	40
10	DC	Close W/O <u>3.74</u> Inspect Level 21	<i>[Signature]</i>	05/10/26	40


PTO

Rev	Date	Change	Revised By	Approved
A	05.10.03	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature]
05.10.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05.10.23	4	2 Paints damaged during milling op. Lifted off double sided tape	 05/10/23	Tape changed at more regular intervals. Paints destroyed not replaced.	36 05.10.23	 05-10-24	 05/10/23	 05.10.24

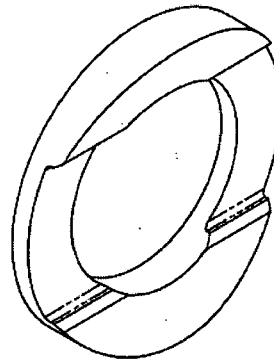
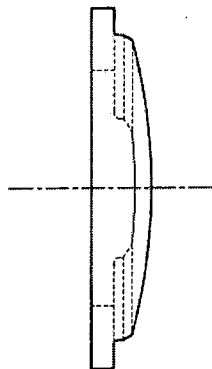
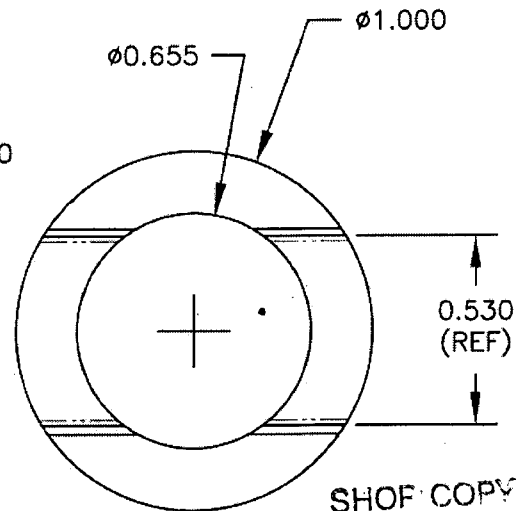
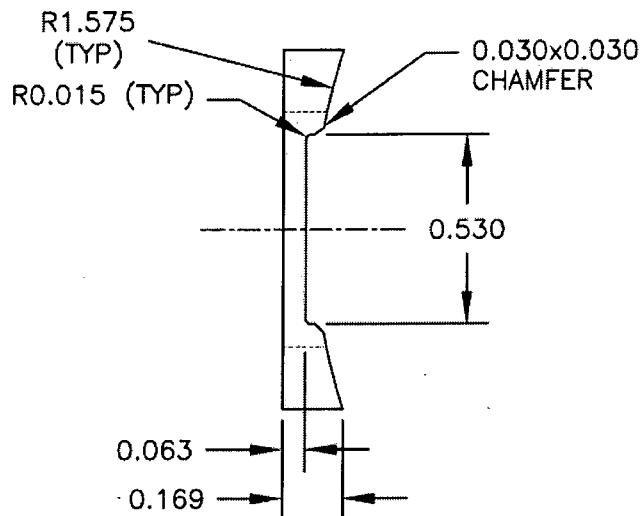
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/10/26

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED H	APPROVED H	DRAWING NO. D3457	REV. A SHEET 1 OF 1
DATE 05.09.06		TITLE WASHER	SCALE 2:1
A	05.09.06	NEW ISSUE	

RELEASED
05.09.06 H**ISOMETRIC DETAIL**SHOP COPY
RETURN TO
ENGINEERINGUNCONTROLLED COPY
SUBJECT TO
WITHOUT NOTICE

WORK ORDER

NO. 24585

D3457-1 WASHER

- 1) MATERIAL: DELRIN (DART SPEC. M-DELIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 18, 2005
08:23 am

Work Order No : 0024585
Project Name : D3457-1
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D3457-1
Description : Washer
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 10-17-05
Est Finish Date : 10-20-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

